

Exhibit 33

TO: Bob Ainsworth
Steve Schaible

From Larry Wasicek

Attached is Tinius Olson data that I took on the PEEK extrusion that had different air gaps.

The interesting portion of this data, in my opinion, is the slope data. **This information is reference data only.** FYI, the machine did not have a current calibration sticker on it. Also this information will not be contained in a lab book or formal report.

Any questions give me a call.

Take Care.

CC: Dan Cox

PEEK/AIR/.3"

Description	PEEK							
Lot #	AIR GAP FOR DIE .3"							
Operator and date	LARRY WASICEK 5/19/94							

Enter in moment weight	0.045	Note: Inherent weight is .1 for 6" machine Inherent weight is .005 for 1" machine
Enter in inherent weight	0.005	
Enter in span	0.5	

Raw Bending Data

samples

	#1	#2	#3	#4	#5		Avg.	Std.Dev.
Degrees	0	1	1	1	1	0	1.0	0.0
	3	6	7	7	8	3	7.0	0.7
	6	12	12	14	14	6	12.8	1.1
	9	18	18	20	19	9	19.0	1.0
	12	22	23	25	24	12	23.6	1.1
	15	26	26	28	27	15	26.8	0.8
Kink angle	28	28	31	29	28		28.8	1.3
Slope (3,6,9) ref.	2.0000	1.8333	2.1667	2.0000	2.0000		2.0000	
Slope (0,3,6,9)	1.9000	1.8667	2.1333	1.9667	2.1000		1.9933	
Inner diameter	.0325	.0325	.0325	.0325	.0325		.0325	
Outer diameter	.0370	.0370	.0370	.0370	.0370		.0370	
E (4PT)	243700	239400	273600	252200	269300		255600	

PEEK/AIR/1.25"

Description PEEK
 Lot # AIR GAP FOR DIE 1.25"
 Operator and date LARRY WASICEK 5/19/94

Enter in moment weight 0.045
 Enter in inherent weight 0.005
 Enter in span 0.5

Note:
 Inherent weight is .1 for 6" machine
 Inherent weight is .005 for 1" machine

Raw Bending Data

samples

Degrees

	#1	#2	#3	#4	#5		Avg.	Std.Dev.
0	1	1	1	1		0	1.0	0.0
3	8	8	8	8		3	8.0	0.0
6	15	16	15	15		6	15.3	0.5
9	21	23	23	22		9	22.3	1.0
12	27	28	28	26		12	27.3	1.0
15	31	34	34	29		15	32.0	2.4
Kink angle	37	39	37	30			35.8	3.9
Slope (3,6,9) ref.	2.1667	2.5000	2.5000	2.3333			2.3750	
Slope (0,3,6,9)	2.2333	2.4667	2.4333	2.3333			2.3667	

Inner diameter	.0310	.0310	.0310	.0310		.0310
Outer diameter	.0385	.0385	.0385	.0385		.0385

E (4PT) 170600 188400 185800 178200 180800

PEEK/AIR/3.5

Description PEEK
 Lot # AIR GAP FOR DIE 3.5"
 Operator and date LARRY WASICEK 5/19/94

Enter in moment weight

0.045
0.005
0.5

 Enter in inherent weight
 Enter in span

Note:
 Inherent weight is .1 for 6" machine
 Inherent weight is .005 for 1" machine

Raw Bending Data

samples

	#1	#2	#3	#4	#5		Avg.	Std.Dev.
Degrees	0	1	1	1	1	0	1.0	0.0
	3	7	6	7	7	3	6.8	0.4
	6	13	12	13	13	6	12.8	0.4
	9	19	18	18	19	9	18.4	0.5
	12	23	23	24	24	12	23.6	0.5
	15	27	27	28	28	15	27.8	0.8
Kink angle		34	33	39	39	35	36.0	2.8
Slope (3,6,9) ref.	2.0000	2.0000	1.8333	1.8333	2.0000		1.9333	
Slope (0,3,6,9)	2.0000	1.9000	1.9000	1.9000	2.0000		1.9400	
Inner diameter	.0295	.0295	.0295	.0295	.0295		.0295	
Outer diameter	.0355	.0355	.0355	.0355	.0355		.0355	

E (4PT) 234100 222400 222400 222400 234100 227100

PEEK/AIR/17

Description PEEK
 Lot # AIR GAP FOR DIE 17"
 Operator and date LARRY WASICEK 5/19/94

Enter in moment weight

0.045
0.005
0.5

 Enter in inherent weight
 Enter in span

Note:
 Inherent weight is .1 for 6" machine
 Inherent weight is .005 for 1" machine

Raw Bending Data

samples								
	# 1	# 2	# 3	# 4	# 5		Avg.	Std.Dev.
Degrees	0	1	1	1		0	1.0	0.0
	3	6	7	7	6	3	6.5	0.6
	6	13	13	13	12	6	12.8	0.5
	9	19	18	19	17	9	18.3	1.0
	12	23	23	23	22	12	22.8	0.5
Kink angle	15	27	27	27	26	15	26.8	0.5
		32	32	31	28		30.8	1.9
	Slope (3,6,9) ref.	2.1667	1.8333	2.0000	1.8333	#VALUE!	1.9583	
	Slope (0,3,6,9)	2.0333	1.9000	2.0000	1.8000	#VALUE!	1.9333	
Inner diameter	.0320	.0320	.0320	.0320	.0320		.0320	
Outer diameter	.0365	.0365	.0365	.0365	.0365		.0365	

E (4PT) 272300 254400 267800 241100 #VALUE! 258900

PEEK/AIR/55"

Description PEEK
 Lot # AIR GAP FOR DIE 55"
 Operator and date LARRY WASICEK 5/19/94

Enter in moment weight

0.045
0.005
0.5

 Enter in inherent weight
 Enter in span

Note:
 Inherent weight is .1 for 6" machine
 Inherent weight is .005 for 1" machine

Raw Bending Data

samples

Degrees

	# 1	# 2	# 3	# 4	# 5		Avg.	Std.Dev.
0	1	1	1	1		0	1.0	0.0
3	7	7	7	7		3	7.0	0.0
6	13	13	12	14		6	13.0	0.8
9	18	20	18	19		9	18.8	1.0
12	23	24	22	24		12	23.3	1.0
15	27	27	27	28		15	27.3	0.5
	30	30	28	32			30.0	1.6

Kink angle

Slope (3,6,9) ref.

Slope (0,3,6,9)

1.8333	2.1667	1.8333	2.0000	#VALUE!		1.9583	
1.9000	2.1000	1.8667	2.0333	#VALUE!		1.9750	

Inner diameter

Outer diameter

.0340	.0340	.0340	.0340			.0340	
.0380	.0380	.0380	.0380			.0380	

E (4PT)

246800 272800 242500 264100 #VALUE! 256500

PEEK/ACUTEK

Description PEEK
 Lot # ACUTEK
 Operator and date LARRY WASICEK 5/19/94

Enter in moment weight

0.045
0.005
0.5

 Enter in inherent weight
 Enter in span

Note:
 Inherent weight is .1 for 6" machine
 Inherent weight is .005 for 1" machine

Raw Bending Data

samples								
	#1	#2	#3	#4	#5		Avg.	Std.Dev.
degrees	0	1	1	1		0	1.0	0.0
	3	14	14	14		3	14.0	0.0
	6	27	27	24		6	26.0	1.7
	9	40	40	39		9	39.7	0.6
	12	50	50	50		12	50.0	0.0
	15	60	60	60		15	60.0	0.0

Kink angle	81	80	76			
Slope (3,6,9) ref.	4.3333	4.3333	4.1667	#VALUE!	#VALUE!	4.2778
Slope (0,3,6,9)	4.3333	4.3333	4.1333	#VALUE!	#VALUE!	4.2667

Inner diameter	.0325	.0325	.0325			.0325
Outer diameter	.0400	.0400	.0400			.0400

E (4PT) 291800 291800 278400 #VALUE! #VALUE! 287300